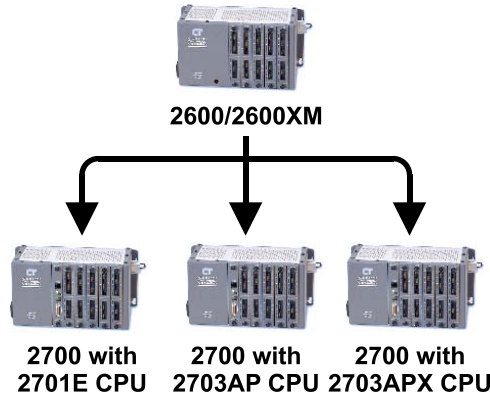


Upgrade Paths for Model 2600/2600XM Controllers

44

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Module Upgrades				
2700 – 2701E CPU	2700 – 2703AP CPU		2700 – 2703-APX CPU	
Memory: +50% Speed: 1.5x	Memory: +80% Speed: 10x		Memory: +90% Speed: 10x	
All modules are transferrable from old controller rack. No upgrades required.	Upgrade this:	to this:	Upgrade this:	to this:
	2204 Thumbwheel	4300 Series Touchscreen	2204 Thumbwheel	4300 Series Touchscreen
	2205 Stepper	2206 Stepper	2205 Stepper	2206 Stepper
	2208 High Speed Inputs	high speed inputs on CPU	2213 Analog	2220 Analog
	2213 Analog	2220 Analog		

Additional considerations:

1. All memory and speed parameters in the table above are approximate. Actual performance varies according to the application.
2. All programs and plugin modules from the 2600/2600XM modules are supported unless specified otherwise in the table above.
3. Chassis footprints are the same for all models.
4. Quickstep programs require modification to support new hardware options.