

Analog output module

AO

M1-32B

8 analog outputs (± 10 VDC)

- ▶ 16-bit analog converter
- ▶ Each channel individually optically isolated

General specifications

Outputs per module	8	Bus power required (5 VDC)	.26 mA
Output type	Voltage, ± 10 VDC (single ended)	Isolation rating	500 VDC
Analog ground type	Isolated from CPU electronics	Operating temperature	
Connector	Removable	Horizontal installation ¹	0 - 50°C
Connection type	Screw terminal	Vertical installation ¹	0 - 45°C
Terminal wire size	14 - 22 AWG	Storage temperature	-25 - 85°C
Test point	All connections	Humidity	5 - 95% non-condensing
Module size	1 controller bay	5100 equivalent part number	E

1. Refer to the applicable controller datasheet for proper mounting instructions.

Performance specifications

Parameter	Value
Output range	-10 V to 10 V
Output resolution	16-bit
Full range calibration error ^{1,2}	0.025% of range
Offset calibration error at 0 V ^{1,2}	0.025% of range
Linearity error (full range) ^{1,2}	0.073% of range
Output slew rate	10V/ μ sec
Max output current	5 mA

1. Errors are at 25°C.
2. Errors are double across full ambient temperature range of 0 - 50°C.

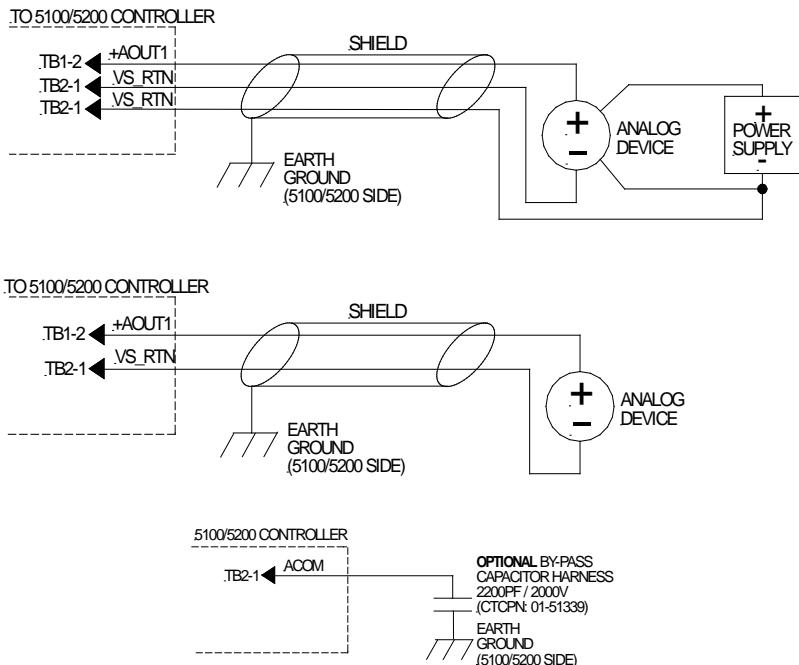
Module Overview

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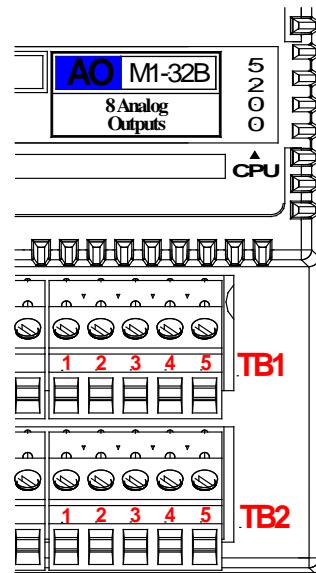
Typical Application



	5100	5200
Minimum hardware revision	A	A
Minimum firmware revision	1.02	1.02
Minimum operating system revision	4.04.15	5.06

Document number: 950-513204-0005

Connections



I/O Terminations

TB1-1	VS_OUT
TB1-2	+Aout #1
TB1-3	+Aout #3
TB1-4	+Aout #5
TB1-5	+Aout #7
TB2-1	VS_RTN / ACOM
TB2-2	+Aout #2
TB2-3	+Aout #4
TB2-4	+Aout #6
TB2-5	+Aout #8

Notes

1. Shield grounds must be terminated on the controller side of the cable.
2. When an analog device is powered via an external power source, it may be necessary to tie the ground of this power source to the module's analog common (ACOM) to limit common mode voltages.
3. For register and programming information, refer to the appropriate controller Applications Guide.
4. The information and illustrations contained herein are the property of Control Technology Corporation and are subject to change without notice. Data based on VS = 24VDC @ 25°C unless otherwise noted. For additional information and/or updates visit www.ctc-control.com.
5. VS refers to the voltage supply of the controller.